



Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200

# Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO040261	ACI001-VC	1	1	Net 30	M6061T6S.080	6061-T6 .080 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A- 250/11 OR AMS-QQ-A- 250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf				192	6/29/2018	192		S088583	Stock	6/29/2018	\$ 6.39 / sf	0		\$1,226.80	Acier Ouellette Inc.
										Total:		192									\$925.81



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO040261

**Supplier:** ACI001-VC  
Acier Ouellette Inc.  
935 Boul. Du Havre  
Valleyfield  
QC  
J6S 5L1 Canada  
Phone: 800 667 4248  
Fax: 450 377 5696

**PO No:** PO040261

**PO Date:** 6/20/18

**Due Date:** 6/26/18

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Lavoie, Chantal  
Phone: clavoie@dartaero.com

**E-MAILED**  
JUN 20 2018

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:** quote: sou0115207

## Items

Line Item	Job	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		M6061T6S.080		6061-T6 .080 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	6/26/18	192 sf	0 sf	192 sf	\$6.3895833/sf	\$1,226.80

**Grand Total:** \$1,226.80

## Order Notes

### Procurement Quality Clauses

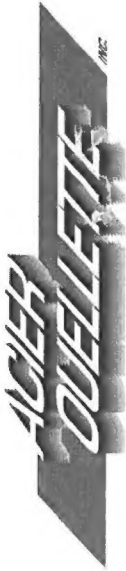
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 6/20/18 8:52 AM dart.lavoie.chantal



ACIER OUELLETTE INC.

935, Boul. du Hâvre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

CO00096413

Billed to

DART AEROSPACE LTD

1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

Shipped to

DART AEROSPACE LTD

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Customer N° CLI0001056

Date 2018/06/20

Delivery date 2018/06/27

Your order N° 040261

Processed by Eric Kaehlert

Salesman

Carrier OUELLETTE VALLEYFIELD

Credit Terme Net 30 Days

Product Description	Weight	Qty	UM	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
1 ALU SHEET .081 (12G) 6061-T6 RANDOM FEAL-0816061-V 3205 4 X 4' X 12' ** CERTIFICATE ** LINE: 1 AC17567-TH-2018-06-26 Heat: 01/0083429/7	219.07	192.00	PI2_\$CLB		4x 4'x12'					

Total Weight (Lbs) : 219.07

NIR : R-109516-6

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :

Verified By :

Delivered By :

Time

Customer's Signature

Date

Y M D  
18 06 29

96413

17567N

**AMAG**  
ROLLING

Dart

**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate - mill certificate**

Nr.: 89055159

03 / 4

Rev.: 0

Seite / page:

1 von / of 2

Datum / date:

2017 06 28

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

<b>Auftraggeber / customer:</b>	Bestell Nr. / order no.:	5400342513-R01
	Datum / date:	2017 03 02
	Auftragsbest. Nr. / order confirm no.:	130077
	Datum / date:	2017 04 13
<b>Warenempfänger / consignee:</b> CBS Atlanta 1500 Cherokee Pkwy ACWORTH GA 30102-1603 USA	Lieferschein Nr. / delivery note:	89055159
	Datum / date:	2017 07 31

<b>Produkt / product</b>	<b>Bedingungen / terms</b>
Form / form: Sheet	Technische Lieferbedingungen / techn. spec.:
Werkstoff / material: 6061	AMS-QQ-A-250/11, 08.1997
Zustand / temper: T6	ASTM B 209 - 14
Dim. / dim.: [inch]: 0,080x48,00x144,00	AMS 4027N, 07.2008
Kundenartikel Nr. / cust. article no.: ALFLR01650	ASME SB-209, 2011a
	Sondervorschrift / special terms:

AB-Pos. ord.-item.	BNr/Los Lot/No.	Teillos Part	Guss Nr. cast no.	Werkstoff material	Kollo packno.	Gewicht netto weight net	Stk. pcs.
05	34097/01	00	01/0083429/7	6061	1300770006	4056,437 lbs	75

DAS  
9  
9-89

Chemische Zusammensetzung ([%] Gewichtsanteile) / Chemical composition ([%] weight proportion (QES))											
Guss Nr. / cast no.	material	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Each	Others Total
01/0083429/7	6061										
	spec. min.	0,40	-	0,15	-	0,80	0,04	-	-	-	-
	spec. max.	0,80	0,70	0,40	0,15	1,20	0,35	0,25	0,15	0,05	0,15
	actual	0,64	0,46	0,23	0,11	0,87	0,17	0,08	0,04	0,02	0,03

Zugprüfung LT / tensile test LT									
BNr/Los Lot/No.	Zustand temper	Richtung direction	Tests		UTS [ksi]	YS [ksi]	A2" [%]		
				spec.min.	42,0	35,0	10		
				spec.max.	-	-	-		
34097/01	T6	LT	2	from	47,4	40,0	15		
34097/01	T6	LT		to	47,4	40,0	16		

<b>Sonstige Prüfungen / other tests</b>
Biegeversuch: OK. / Transverse bend test: OK.
Maßkontrolle: OK. / Dimensional Check: OK.
Oberfläche: OK. / Surface inspection: OK.

**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate - mill certificate**

**Nr.: 89055159**      **03 / 4**  
**Rev.: 0**

Seite / page: 2 von / of 2  
Datum / date: 2017 06 28

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Bemerkungen / notes
Gegossen und gefertigt in Österreich / Country of melt and manufactured in Austria

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.  
We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Werkstoffverständiger / factory specialist	E-Mail / e-mail
Josef Klampfer	josef.klampfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin. ✓  
Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL 6061-T6 T62/T651 ALUMINUM SHEET OR PLATE  
SPECIFICATION: QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR 4027  
OR ASTM B209

PART NUMBER: M6061T6S1 XXXI X'W.WWW'  
THK WIDTH

WHERE "XXX" = THICKNESS (IN INCHES)  
AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)  
EG. 0.063" THICK SHEET = M6061T6S.063  
EG. 3.5" WIDE BY 0.500" THICK PLATE = M6061T6S.500X3.500

PREFERRED SIZE: .XXX BY 4FT BY 8FT FOR SHEET

C	ADD PLATE AND T651 SPEC	ML	17.12.13
B	REFORMAT DWG, ADD B209 SPEC (ZN D8-1).	CP	09.07.13
A	NEW ISSUE	RF	01.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	ML	
DRAWN	ML	NO	
CHECKED	NO	JFS	
MFG. APPR.	JFS	HS	
APPROVED	CP	CP	
DE APPR.	CP	CP	
DATE	17.12.13		

**DART AEROSPACE LTD**  
HAYKESBURY, ONTARIO, CANADA  
DRAWING NO. M6061T6S  
REV. C  
SHEET 1 OF 1  
SCALE  
6061-T6 SHEET/PLATE SPEC  
NTS  
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APPROVED  
RELEASED  
2018 MAR 13 4P  
EJL 18.696

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T65.080  
DATE: 18/06/29

PO / BATCH NO.: P0040261/508583

MATERIAL CERT REC'D: Yes  
QUANTITY RECEIVED: 192sf  
QUANTITY INSPECTED: 192sf  
QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.080  
THICKNESS RECEIVED: 0.080  
SHEET SIZE ORDERED: —  
SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	AMS-QA-A-250/11
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	LT: 01/0083429/7
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

*testers located in the Quality Office*

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>AT</u>	DAS 9 9-89	SIGNED OFF BY: _____	
DATE: <u>18/06/29</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in